

# PATTY MADDEN

S O F T W A R E

**PATTERN SPECIFICATIONS:**

**RIVERA**

**PQ:SIS 4.11.07**

<b>GENERAL</b>	
TOTAL WEIGHT - OZ. LIN/YD	32.00
WIDTH - IN. (MIN)	54.00
GAUGE (MILS)	50.00
TOPSKIN THICKNESS (MILS)	10.00
EMBOSSING	RIVERA
PRINT(S)	CUSTOM-TIP
LUSTRE	SPECIAL
HAND	SPECIAL

<b>SUBSTRATE</b>	
TYPE	100% POLYESTER
WEIGHT - OZ. LIN/YD	HI-LOFT <sup>2</sup> ™ 5.75

<b>MISCELLANEOUS</b>	
ANTISTATIC (ASTM D-257)	PASS
SULFIDE STAINING	PASS

<b>CROCKING CFFA-7A</b>	
DRY	PASS
WET	PASS

<b>FLAME RETARDANCY</b>	
FMVSS 302	PASS
BOSTON FIRE CODE	PASS
NY/NJ PORT OF AUTHORITY	PASS
CALIF. TECH. BULLETIN	PASS
FAR 25.853 B	PASS
BIFMA	PASS
BFD IX-1	PASS
MASS. 527 CMR 21.00	PASS
UFAC FABRIC, CLASS 1	PASS
NFPA 260-CLASS 1	PASS
IMO STANDARD A.652(16)8.2 & 8.3	PASS
BRITISH STANDARD BS EN 1021-1 & 1021-2	PASS

<b>ADHESION - ASTM D-751-89</b>		
POUNDS/INCHES (MIN)	WARP	7.00
	FILL	6.00
<b>TENSILE STRENGTH - ASTM D-751-89</b>		
POUNDS (min)	WARP	140.00
	FILL	115.00
<b>ELONGATION - ASTM D-751-89</b>		
% (min).	WARP	65.00
	FILL	157.00
<b>TEAR STRENGTH - FED STND 191 M5134</b>		
POUNDS	WARP	65.00
	FILL	54.00
<b>STITCHING STRENGTH DIN 54301</b>		
POUNDS (MIN)	WARP	16.20
	FILL	12.00
<b>PERMABLOK<sup>3</sup>® ADVANCED VINYL PROTECTION</b>		
<b>ABRASION - FED STND 191 M5304</b>		
WYZENBEEK - WIRE SCREEN		NO CHANGE
		@100,000 CYL
<b>ANTIBACTERIAL ACTIVITY ASSESSMENT</b>		
(TEST METHOD AATCC 147-1988)		PASS
<b>ANTIFUNGAL ACTIVITY ASSESSMENT</b>		
(TEST METHOD ASTM G-21-90)		PASS
<b>ULTRAVIOLET AATCC 16 XENO TEST 150</b>		
(300 HOURS)		PASS
<b>MILDEW - VENTRON B-20 ASTM G-21</b>		
		PASS
<b>COLD CRACK - FED STND 191 M5874 -10F</b>		
ROLLER		PASS
MANDREL		N/A